United States Environmental Protection Agency

Office of Solid Waste and Emergency Remedial Response Washington, DC 20460

Office of Research and Development Cincinnati, OH 45268

Superfund

EPA 540/2-91-009

April 1991



Superfund **Engineering Issue**

Treatment of Lead-Contaminated Soils

Index

Introduction Soil Characterization Treatment Technologies for Lead-Contaminated Soils Extraction Solidification/Stabilization Vitnfication Electrokinetics Flash Reactor Process **Technology Contacts** References

Introduction

This bulletin summarizes the contents of a seminar on treatment of lead-contaminated soils presented on August 28, 1990, to Region V Superfund and RCRA personnel by members of EPA's Engineering and Treatment Technology Support Center located in the Risk Reduction Engineering Laboratory (RREL) in Cincinnati, Ohio. This bulletin is intended to summarize the information presented during the seminar and it should not be viewed as a definitive treatise on lead treatment technologies.

The seminar was sponsored through EPA's Technical Support Project (TSP). The Office of Solid Waste and Emergency Response (OSWER) and the Office of Research and Development (ORD) established the Superfund Technical Support Project in 1987 to provide technical assistance to Regional Remedial Project Managers (RPMs) and On-Scene Coordinators (OSCs). The TSP consists of a network of Regional Forums, four specialized Technical Support Centers (TSCs) located in ORD laboratories, and one TSC at OSWER's Environmental Response Team.

Technical presentations were made by David Smith and Paul de Percin of EPA's RREL in Cincinnati, Ohio; Michael Royer of RREL in Edison, New Jersey; and Radha Krishnan, P.E., of PEI Associates, Inc., in Cincinnati, Ohio. The seminar was coordinated by Louis Blume and Steve Ostrodka of EPA Region V.

Lead is one of the most common contaminants at Superfund sites across the Nation. Region V alone has over 100 sites on the National Priorities List (NPL) where lead contamination is found. The magnitude of the problem increases when emergency response sites and RCRA corrective action sites are taken into account. Lead is a common contaminant at sites where past industrial activities include battery breaking and recycling, oil refining, paint manufacture, metal molding and casting, ceramic manufacturing, and primary and secondary smelting. Several technologies have been implemented for treating leadcontaminated soils. Research and evaluation of other treatment technologies is ongoing.

The seminar summarized in this bulletin was developed to provide RPMs and OSCs with an overview of the state of the art for treatment of lead-contaminated soils. More detail on specific technologies can be obtained from the referenced reports and from consultation with technology contacts.

The seminar was organized to address site characterization issues and actual treatment technologies. The treatment technologies were divided into two categories: "demonstrated" and "emerging." Extraction processes (e.g., soil washing and acid leaching) and solidification/stabilization techniques have been evaluated where lead was a contaminant of concern. The emerging technologies discussed were in situ vitrification, electrokinetics, and flash smelting.



Printed on Recycled Paper



Superfund Technical Support Center for Engineering and Treatment

Risk Reduction Engineering Laboratory

Technology Innovation Office Office of Solid Weste And Emergency Response, U.S. EPA, Washington, DC

Walter W. Kovelick, Jr., Ph.O. Director

The remainder of this bulletin summarizes information concerning data needs for site and soil characterization and the applicability of the discussed treatment technologies.

Soil Characterization

Determining the appropriate treatment techniques to be used to clean up a particular soil requires knowledge of the chemical and physical nature of the contaminated soil. Potential treatment technologies must be identified early in the phased remedial investigation/feasibility study (RI/FS) process as shown in Figure 1. This is to ensure the data required to evaluate a technology's applicability to a site is collected during the remedial investigation or as part of a treatability study.

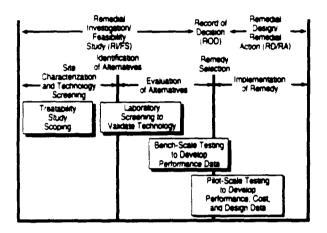


Figure 1. The role of treatability studies in the RI/FS and RD/RA process (USEPA 1989a).

Table 1 provides a list of soil characterization parameters related to treatment technologies that may aid the RPM/OSC in developing sampling and analysis plans and treatability studies.

Treatment Technologies for Lead-Contaminated Soils

Extraction

FUNCTION: Extraction refers to several processes that separate the contaminants from soil particles. Often the goal of the process is to reduce the volume of contaminated soil that ultimately must be treated or disposed or to transfer the contaminants from the soil medium to an aqueous medium where they can be more easily treated.

PROCESS: There are two general extraction processes of interest: soil washing and acid leaching. Soil washing uses a washing solution (e.g., water, surfactant, chelating agent) and mechanical agitation to extract the contaminant from the soil particles. Figure 2 is a generalized process diagram for soil washing. In

general, the contaminated soil is excavated before treatment. The washing agent is chosen depending on the contaminant type and particle size distribution of the soil.



Figure 2. General block diagram of soil washing process.

The acid leaching process (under development by the Bureau of Mines specifically for lead-contaminated soil and battery casings) converts lead sulfate and lead dioxide to lead carbonate, which is soluble in fluosilicic acid. Lead is recovered from the leaching solution by electrowinning and the acid is recycled back to the leaching process. Further leaching with nitric acid may increase lead movement. Figure 3 is a process flow diagram of the Bureau of Mines' process.

APPLICATION: Soil washing experiments have shown that a significant fraction of the contaminants are attached to the fines (silt, humus, and clay) and that the coarse material can be cleaned by physically separating and concentrating the fines. Addition of a chelate solution (e.g., EDTA) has been shown to be effective in improving metal removal efficiencies. Surfactant solutions have shown high organic removal (compared with water wash) for the fines particles. Water appears to be more effective in mobilizing organics than metals, probably because some organic compounds are slightly hydrophilic.

A number of bench-scale studies were conducted to evaluate soil washing for treating lead-contaminated soils (USEPA 1989b). The purpose of these screening treatability studies, which were conducted under a given set of operating conditions, was to determine if soil washing can reduce the levels of lead contamination in the soil and to examine the partitioning of lead relative to soil particle size. The results of these tests, expressed as percent reduction of total lead, are presented in Table 2. The data indicate that limited removal of lead occurs, particularly in the coarse and medium fractions. The concentration of TCLP-leachable lead also was significantly reduced, as shown in Table 3. Additional bench-scale studies are required to determine the optimum operating parameters and to verify that site-specific cleanup goals can be achieved. Further data on these tests are contained in the referenced reports.

The acid leaching procedure using fluosilicic acid is specifically applicable to lead-contaminated soils and battery casings. This leaching process was developed with the

TREATMENT TECHNOLOGY	MATRIX	PARAMETER	PURPOSE AND DOMMENTS
General	Soiis/Slu dges	Physical Type size of debris Chemical	To determine need for pretreatment
		Dioxins/furans, radionuclides, asbestos	To determine special waste-handling procedures
Extraction	Sol-s/slud ges	Physical Particle-size distribution Clay content Moisture content Chemical	To determine volume reduction potential pretreatment needs solid/liquid separability. To determine adsorption characteristics of soil. To determine conductivity of air through soil.
		Organics -	To determine concentration of target or interfering compounds, pretreatment needs extraction medium.
		Metals (total, leachable and species)	To determine concentration of target or interfering compounds i pretreatment needs extraction medium, and mobility of target constituents and posttreatment needs.
:		Contaminent characteristics -vapor pressure -solubility - Henry s Law constant -partition coefficient	To aid in selection of extraction medium
		-boiling point -specific gravity Total organic carbon (TOC) humic acid Cation exchange capacity (CEC) pH	To determine presence or organic matter, adsorption characteristics of soil To determine adsorption characteristics of soil To determine pretreatment needs, extraction medium
		Cyanides sulfides, fluorides	To determine potential for generating toxic furnes at low pH
Sciidification/ Stabilization	Sons/Sludges	Physical Description of materials Particle size analysis Moisture content Oil and grease	To determine waste handling methods To determine surface area available for binder contact and leaching To determine amount of water to add/remove in mixing process Greater than 10% weakens bonds between waste particles and cement when using cement based technology
		Halides Soluble metal salts Phenol	May retard setting Can affect strength of linal product Greater than 5% may decrease compressive strength
		Density testing Strength testing -Unconfined compressive strength -Flexural strength	To evaluate changes in density between treated and untreated waste To evaluate changes in response to overburden stress between untreated and treated waste. To evaluate material's ability to withstand loads over large area.
		-Cone index	To evaluate material's stability and load bearing capacity To evaluate durability of treated wastes (freeze-thaw and wet-dry durability)
		pH Alkalinity	To evaluate changes in leaching as a function of pH To evaluate changes in leaching as a function of alkalinity
:		interfering compounds	To evaluate visibility of S/S process
		Indicator compounds Leach testing	To evaluate performance of S/S To evaluate performance of S/S
	in situ	Heat of hydration Presence of subsurface barriers Depth to first confining layer	To measure temperature changes during mixing To assess feasibility of adequately delivering and mixing the S/S agents To determine required depth of treatment
Vitrification	Soils/siudges (in situ)	Physical: Depth of contamination and water table Moisture content	Technology is applied in unsaturated soils To estimate energy required in driving off water
		Soil permeability Organic carbon Metal content of waste material and placement of metals within the waste	Dewatering of saturated soils may be possible. To design off-gas handling systems. Greater than 5 to 15% by weight or significant amounts of metal near electrodes interfere with process.
		Combustible liquid/solid content of waste Rubble content of waste Void volumes	Greater than 5 to 15% by weight interferes with process Greater than 10 to 15% by weight interferes with process Large, individual voids (greater than 150 ft. 3) impede process
Electrokinetics	Soils/stud ge s	Physical: Hydraulic conductivity Depth to water table	Technology applicable in zones of low hydraulic conductivity Technology applicable in saturated soils
		Areal extent of contamination Electroosmotic permeability Cation exchange capacity (CEC) Chemical:	To assess electrode and recovery well placement To estimate the rate of contaminant and water flow that can be induced Technology most efficient when CEC is low
		Presence of soluble metal contaminants Salinity	Technology applicable to soluble metals, but not organics and insoluble metals. Technology most efficient when satinity is low.

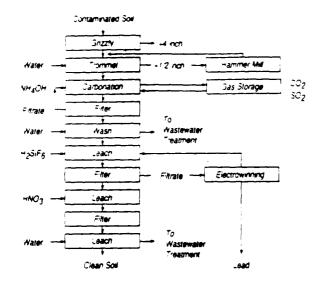


Figure * Plack diagram of Bureau of Mines' fluosificia acid system to leach and electrowin lead from contaminated soils.

purpose of reclaiming lead for secondary smeiting. It has not been widely tested for general application at Superfund sites, however, the technology has been tested on several lead-contaminated soils. Table 4 summarizes the bench-scale test results.

LIMITATIONS:

SOIL WASHING

- Effectiveness of treatment is highly dependent on particle size.
- Fine particles have high adsorption capacity for contaminants and can be difficult to remove from washing fluid.
- Aqueous waste stream and fines fraction require subsequent treatment.
- Materials handling issues are critical to treatment effectiveness.
- Wash solution must be tailored for the site.
- Difficulty and costs in recovering chelating agents.

Table 2. Results of Bench-Scale Evaluations of Soil Washing

						·	
	UNTREATED SOIL 1990			% LEAD REDUCTION IN TREATED SOIL			
Site/Waste	Predominant Lead Species	Avg. Tot Lead. mg/kg	EP Tox. mg/L	Wash Soins. Tested	>2	250 µm to 2 mm	< 2 50 µm (fin es)
Old Man's Township	PbCO ₃	48.000	300	Water EDTA (1)	NR NR	53.5 48.9	4 38 14 1
C&R Battery	Pb ₃ (CO ₃) ₂ (OH) ₂	68.400	418	Water EDTA (1)	26.7 NR	23 7 16.2	27 6 6 4 7
Schuyikiil	PbCO ₃	4,700	55 5	Water EDTA (1)	81 0 9 8 .1	54.0 50.2	37 3 15 0
Gould Soil	PbS0 ₄ PbO ₂	27.600	148	Water EDTA (1)	NR 67 5	53 6 68.6	NR 44 7
Gould Casings	PbSO ₂ PbO ₂	209.000	1 830	Water EDTA (1)	82.9 79.7		34.1 44.3
J&L Fabricating	Pb ₆ SO ₄ (CO ₃) ₂ (OH) ₂	4,194	N/A	Water EDTA (2) EDTA (3) EDTA (4) EDTA (5)	NR NR NR 742 NR	51 8 67 3 35.2 63 9 69.5	NR NR NR NR
SARM III	PbSO ₄ PbO ₂	12,776	N/A	Water EDTA (1)	99.4 99.5	97 9 9 6 .9	N/A N/A

NR = no reduction

N/A = not available

(1) 3:1 molar ratio for EDTA to total chelatable metals, pH = 7-8

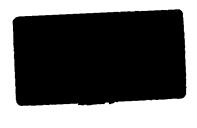
Source: USEPA 1989b.

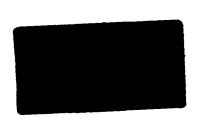
(2) 0.0160M, pH = 7-8

(3) 0.0148M, pH = 7-8

(4) 0.0210M, pH = 7-8

(5) 0.0210M, pH = 11-12





Site Name	₩ash Solution	Untr eated Sali mg/L	25 ±40
Gould Son	₩ater	557	36 0
	ATCE	557	177
J&L Fabricating	Water	225	83 5
•	EDTA(a)	225	130
	EDTA(b)	225	153
Pesses Chemical Co.	Water	0 297	0 364
	EDTA(a)	0 297	< 0 062
	EDTA(b)	0 297	< 0.062
(a) 0H = 7-8	(h) oH = 11/12	NR - no reduction	

ial oH = 7-8 NR = no reduction

Table 4. Results of The Bureau of M

	UNTREATED		
Site/Waste	Predominant Lead Species	Av	
United Scrap Lead ^a Soil	Pb PbSO ₂ PbO ₂	3 .0	
United Scrap Lead *Soil	Pb(2%), PbSO₄ PbO₂	8 3	
Arcanum °Soil	^ይ ዕ(6 6%) የቴ S O ₄		
Arcanum °Soii	Pb(6.6%), PbSO ₄		
C&R Battery °Soil	Pb PbSO ₄ PbCO ₃ , PbO ₂		

Source Schmidt 1990

ACID LEACHING

- Acid handling requires special handling procedures and construction materials.
- Residual waste streams require subsequent treatment.
- Process has not been widely tested at Superfund sites.
- Lead sulfate sludge requires further treatment before disposal.

RESIDUALS:

<u>SOIL WASHING</u> - The aqueous waste stream (wash solution) will require treatment for contaminant removal. The resulting fines will likely need to be treated (e.g., using solidification/ stabilization) before disposal.

ACID LEACHING - Several aqueous waste streams are generated during this process that require treatment. The treated soil must be analyzed to determine the options for either additional treatment or disposal. Lead can be reclaimed from this process.

Treatment of Lead-Contaminated Soils

For the in situ process, the binding agents leigh, cement, lime, kiln dust, fly ash, silicates, clay, and zeolites or combinations thereof) used for contaminated wastes are mixed with the contaminated material by the surface area, injection, or auger method. In situ S. S has been applied at contaminated sites.

Solidification stabilization has been widely tested and implemented at Superfund sites and is considered a reliable treatment technology for many metal-contaminated soils and sludges. Generally, immobilization by the solidification/stabilization technique has lower costs than other treatment options.

APPLICATION: Solidification/stabilization is highly suited for soils, sludges, or slurries contaminated with metals. The treatment is applicable to slurries after the solids content of the matrix has been adjusted. It is a required treatment for several metal-containing hazardous wastes prior to landfilling.

Many of the additives are not effective in immobilizing organic contaminants. Modified clays, however, are currently being studied for application in the S/S of organic contaminants. Recent tests with some silicate binders and make organic binders have shown success in immobilizing and perhaps treating some semivolatile and heavier organic contaminants.

Solidification/stabilization has been demonstrated through the SITE program by several vendors. HAZCON, Inc., uses a proprietary binder with cement to immobilize organic and

> Table 5. Lead Analysis of Untreated and Treated Soils — Hazcon S/S Process

Location Code	Untreated, ppm by Wt.	Treated, ppm (28-day Results)
OSA	3.230	830
LAN	9.250	2 800
FSA	22,600	10, 300
LFA	13,670	1860
PKA	7. 930	3 280
LAS	14.830	3200

Source: USEPA 1989c.

Table 6. Concentration of Metals in TCLP Lechates — Hazcon S/S Process, mg/L

Location Code	Untreated Soil	7-Day Cores	28-Day Cores
004	• •	0.016	0.007
DSA	1.5	0.015	0.007
LAN	31.8	<0.002	0.005
FSA	17.9	0.07	0.400
LFA	27.7	0.04	0.050
PKA	22.4	0.01	0.011
LAS	52.6	0.14	0.051

Source: USEPA 1989c.

norganic contaminants in soils by binding them in a concrete-like mass. Tables 5 and 6 summanze the results of treatment of lead-contaminated soils using the HAZCON process. Soliditech. Inc., also uses a proprietary reagent and additives with the ash killn dust, or cement to immobilize metals and organics. Table 7 shows some results of the Soliditech process on lead, arsenic, and zinc.

The most significant challenge in applying solidification-stabilization treatment in situ for contaminated soils is achieving complete and uniform mixing of the solidifying/stabilizing agent with the soils. In situ surface area mixing of solidifying/stabilizing agents with contaminated sludges in a lagoon is typically accomplished by use of a backhoe, clamshell, or dragline. Other in situ mixing techniques are the injection system, the auger/cassion system, and the auger system. These application techniques are generally limited to depths of less than 100 feet.

LIMITATIONS:

- The volume of treated material will increase with addition of reagent.
- Organics are usually not effectively treated using standard binding/stabilizing agents. If organics are of concern, special proprietary binding agents will be necessary.
- Delivering reagents to the subsurface and achieving uniform mixing and treatment in situ may be difficult.
- Volatilization and emission of volatile organic compounds may occur during mixing procedures and emissions control may be warranted.

Table 7. Chemical Properties of Untreated and Treated Wastes — Soliditech, inc. S/S Process

		OFFSI	TE AREA ONE	
Chemical Parameter (a)	Untreated Waste	Treated Waste(b)	Leachate from Untreated Waste(c)	Leachate from Treated Waste(c)
Arsenic	94	92	0.19	ND
Lead	650	480	0.55	0.012
Zinc	120	95	0.63	ND

- (a) Analyte concentration units for the untreated and treated waste are mg/ kg. Analyte concentration units for the leachate from untreated and treated waste are mg/L.
- (b) Treated wastes were sampled after a 28-day curing period.
- (c) Leachate values refer to results from TCLP test.
- ND = not detected.

Adapted from: USEPA 1989d.

- The permeability of the treated area is significantly reduced. Revegetation may require placement of a soil cover of sufficient depth. However, properties of stabilized material can be engineered to produce an excellent sub-base or slab for subsequent industrial use at the site.
- Runoff controls may be required.

RESIDUALS:

- The solidified/stabilized product is the principal residual.
- Vapors or gaseous emissions may be released in some cases, requiring capture and subsequent treatment.

Vitrification

FUNCTION: Contaminated soils are converted into chemically inert and stable glass and crystalline materials by a thermal treatment process.

PROCESS: Large electrodes are inserted into soils on mining significant levels of silicates. The electrodes are using arranged in 30-foot squares. Graphite on the soil surface connects the electrodes. A high current of electricity passes through the electrodes and graphite. The heat causes a melt that gradually works downward through the soil. Volatile compounds are collected at the surface by a negative pressure hood for treatment. After the process is terminated and the ground has been cooled, the fused waste material will be dispersed in a chemically inert and crystalline form that has very low leachability rates. Figure 4 is a schematic diagram of the process.

This technology is currently slated for demonstration as part of the SITE program. It has been chosen as a remedy at several site cleanups such as Northwest Transformer in Washington and Crystal Chemical in Houston, Texas. Bench-scale testing has been conducted for the New Bedford Harbor site in Massachusetts and the Jacksonville, Arkansas, Water Treatment Plant site. The Department of Energy (DOE) has evaluated in situ vitrification at several locations in its Hanford, Washington, facility.

APPLICATION: Vitnfication was priginally tested as a means of immobilizing low-level radioactive metals. The process destroys nitrates and partially decomposes sulfate compounds in the wastes. Fluoride and chlorine compounds are dissolved into the glass materials up to their limits of solubility. Wastes containing heavy metals, PCBs, process sludges, and piating wastes are amenable to treatment by the vitrification process because they will either fuse or vaporize. Contaminant organics and some metals are volatilized and escape from the soil surface and may be collected by a vacuum system. Inorganics and some organics are trapped in the melt that, as it cools, becomes a form of obsidian or very strong glass. The treatment rate is 3 to 5 tons/hour.

Vitrification may also be useful for forming barrier wails (e.g., similar to slurry walls), however, this concept has not been proven.

LIMITATIONS:

- The process is energy intensive and often requires temperatures up to 2500° F for fusion and melting of the waste-silicate matrix.
- Special equipment and trained personnel are required.
- Water in the soils affects operational time and increases the total costs of the process.
- The technology has the potential to cause some contaminants to volatilize and migrate to the outside boundaries of the treatment area instead of to the surface for collection.
- A substantial amount of time may be needed for cooldown of the melt.
- The technology has not been demonstrated at depths over 20 feet.
- The boundary between successive melts may require special attention to assure that an impermeable bond is formed.

RESIDUALS:

- Resulting vitrified mass is effectively inert and impermeable.
- Soil cover material is needed to allow for vegetative growth and support.

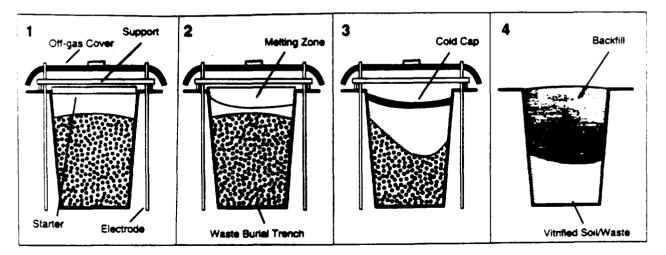


Figure 4. The in allu vitrification operating sequence (USEPA 1990a).

Electrokinetics

FUNCTION: Electrokinetic technology can remove heavy metals and other contaminants from the soil and groundwater when the soil is electrically charged with direct current. The movement of ions, particles, and water are transported under the influence of an electrical field.

PROCESS: An electrokinetic phenomenon occurs when liquid migrates through a charged porous medium under the influence of a charged electrical field. The charged medium is usually some kind of clay, sand, or other mineral particle that characteristically carries a negative surface charge. The electrical field is applied through anodes. Cations bound in the soil will migrate toward the negatively charged cathode. Concentration gradients in the soil solution are established between the cathode and anode. The concentration gradients cause diffusion from areas of low concentration to areas of high concentration (see Figure 5). The spacing of wells containing the cathode and anode depends on site-specific factors. Both the cathode and anode housing have separate circulation systems filled with different chemical solutions. The contaminants are captured in these solutions and brought to a purification system.

This technology has been field demonstrated in the United States and Europe.

APPLICATION: Ionic metal species that are subject to ionic reaction and migrate in the soil system appear to be the types of contaminants that can be effectively treated. Also, a nearly static groundwater regime and saturated, moderately permeable soils at a shallow depth are favorable conditions for applying this technology.

LIMITATIONS:

- The technology is confined to sites contaminated with metals.
- Electrical power requirements could be excessive, thus

- the technology might not be cost effective.
- Further treatments would be required for sites contaminated with organics or other waste types.
- Precipitation of salt and secondary minerals could decrease the effectiveness of this technology.
- The technology may raise the soil pH to levels that result in the mobilization of metallic contaminants.
 The high pH levels could also inhibit or destroy microbial populations present within the soil.
- Chlorine gas may be formed from the reduction of chlorine ions in the vicinity of the anode.

RESIDUALS:

- Nonmetallic contaminants would not be affected and would remain in the soil matrix.
- Precipitated salts and secondary minerals need to be removed from the collection points to increase the effectiveness of the technology.
- Metallic contaminants would need to be removed from the collection points and treated at the surface.

Furne Reactor Process

FUNCTION: The flame reactor process (patented by Horsehead. Resource Development Co., Inc.) is a flash smelting system that treats residues and wastes containing metals.

PROCESS: The reactor processes wastes with a very hot (greater than 2000°C) reducing gas produced from the combustion of solid or gaseous hydrocarbon fuels in oxygen-enriched air. In a compact low-capital cost reactor, the feed materials react rapidly allowing a high waste throughput. The end products are a nonleachable slag (a glasslike solid when cooled) and a recyclable, heavy metal-enriched oxide. The volume reduction achieved (of waste to slag) depends on the chemical and physical properties of the waste. Figure 6 shows a process flow schematic for the Horsehead Development Co. flame reactor.

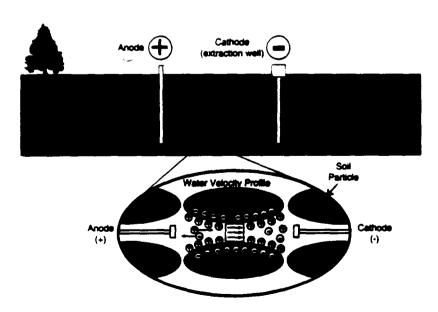


Figure 5. Diagram of a typical electrokinetic operation (USEPA 1990a).

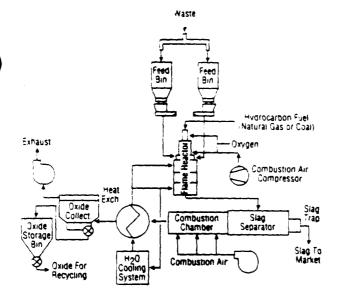


Figure 6. Horsehead Resource Development Company flame reactor process flow schematic (USEPA 1989d).

The flame reactor technology can be applied to granular solids, soil, flue dusts, slags, and sludges containing heavy metals. The volatile metals are furned and captured in a product dust collection system, and the nonvolatile metals are encapsulated in the slag. At the elevated temperature of the flame reactor technology, organic compounds should be destroyed. In general, the process requires that wet aggolmerated wastes be dry enough (up to 15% total moisture) to be gravity-fed and fine enough (less than 200 mesh) to react rapidly. Larger particles (up to 20 mesh) can be processed, however, a decrease in the efficiency of metals recovery usually results.

APPLICATION: Electric arc furnace dust, lead blast furnace slag, iron residues, zinc plant leach residues and purificiation residues, and brass mill dusts and furnes have been successfully tested. Metal-bearing wastes previously treated contained zinc (up to 40%), lead (up to 10%), cadmium (up to 3%), and chromium (up to 3%), as well as copper, cobalt, nickel, and arsenic.

LIMITATIONS:

This technology is currently being demonstrated as part of the Superfund Innovative Technology Evaluation (SITE) program. It has not been widely tested for use at Superfund site cleanups.

RESIDUALS:

An iron-rich aggregate is formed from the molten slag. The metal contaminants (e.g., lead) are recovered as a crude, heavy metal oxide, which may be marketable. Air pollution controls are required to handle the off-gas.

Technology Contacts

The following individuals can be contact questions concerning the treatment technological statement technological statement and the contact an

Extraction

Soil washing and soil flushing
Hugh Masters (201) 321-6678, FTS 340-6678
U.S. Environmental Protection Agency
Risk Reduction Engineering Laboratory
Edison, New Jersey

Acid leaching William Schmidt (202) 634-1823 Bureau of Mines Washington, D.C.

Solidification/Stabilization

Inorganics

Carlton Wiles (513) 596-7795, FTS 684-7795 Paul de Percin (513) 569-7797, FTS 684-7797 U.S. Environmental Protection Agency Risk Reduction Engineering Laboratory Cincinnati, Ohio

Organics

Edward R. Bates (513) 569-7774, FTS 684-7774 U.S. Environmental Protection Agency Risk Reduction Engineering Laboratory Cincinnati, Ohio

In Situ Vitrification

Teri Shearer (513) 569-7949, FTS 684-7949

Jonathan Herrmann (513) 569-7839, FTS 684-7839

Donald Oberacker (513) 569-7510, FTS 684-7510 U.S. Environmental Protection Agency Risk Reduction Engineering Laboratory Cincinnati, Ohio

Electrokinetics

Jonathan Herrmann (513) 569-7839, FTS 684-7839 U.S. Environmental Protection Agency Risk Reduction Engineering Laboratory Cincinnati, Ohio Donald Oberacker (513) 569-7510, FTS 684-7510 U.S. Environmental Protection Agency Risk Reduction Engineering Laboratory Cincinnati, Ohio

Acknowledgments

The efforts of many people were necessary in order to present the workshop that preceded this bulletin. Many of these same people also provided comments useful in preparation of this bulletin. The efforts of the following individuals are recognized:

Paul de Percin, Mike Royer, Hugh Durham, Ernst Grossman, Joan Colson, Don Oberacker and David Smith of RREL, USEPA; Lou Blume, Tony Holoska and Steve Ostradka of Region V, USEPA and Shahid Mahmud of OSWER, USEPA; Catherine Chambers and Radha Krishnan of IT Corp.

References

Schmidt, W.B. 1990. Assessment of Current Treatment Techniques at Superfund Battery Sites. Proceeding of the 1990 EPA/A&WMA International Symposium, February, Cincinnati, OH.

- U.S. Environmental Protection Agency 1989a Duide to Conducting Treatability Studies Under CERCLA. EPA, 540, 2-89: 058. Office of Solid Waste and Emergency Response, Washington, DC and Office of Research and Development, Cincinnati, OH
- U.S. Environmental Protection Agency. 1989b. Lead Battery Site Treatability Studies. Prepared under Contract No. 68-03-3413 by PEI Associates, Inc.
- U.S. Environmental Protection Agency. 1989c. HAZCON Solidification Process, Douglassville, PA, Applications Analysis Report. EPA/540/A5-89/001. Office of Research and Development, Cincinnati, OH.
- U.S. Environmental Protection Agency. 1989d. The Superfund Innovative Technology Evaluation Program: Technology Profiles. EPA/540/5-89/013. Office of Solid Waste and Emergency Response and Office of Research and Development, Washington, DC.
- U.S. Environmental Protection Agency. 1990a. Handbook on In Situ Treatment of Hazardous Waste-Contaminated Soils. EPA/540/2-90/002. Office of Larch and Development, A Cincinnati, OH.
- U.S. Environmental Protection Agency. 1990b. Technology Evaluation Report: SITE Program Demonstration Test Soliditech, Inc. Solidification/ Stabilization Process, Volume I. EPA/540/S-89/005a. Office of Research and Development, Cincinnati, OH.